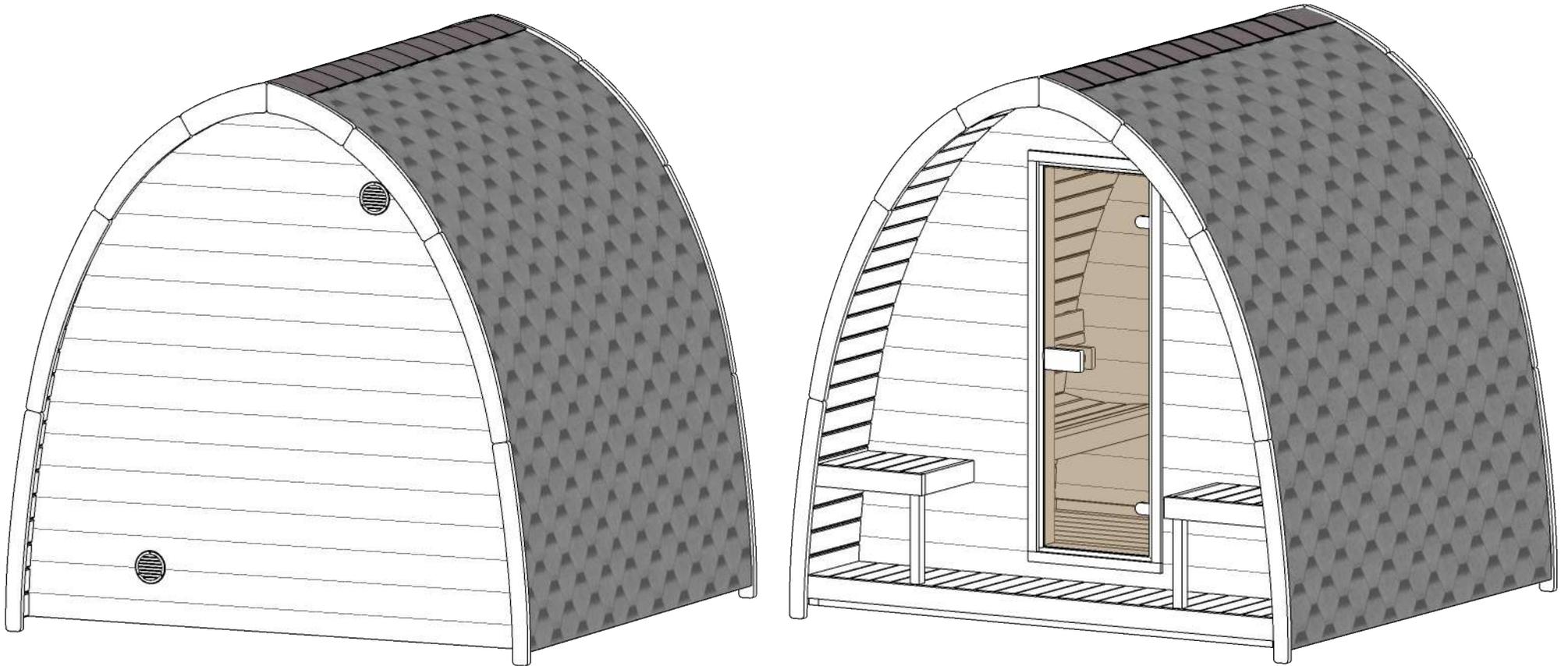




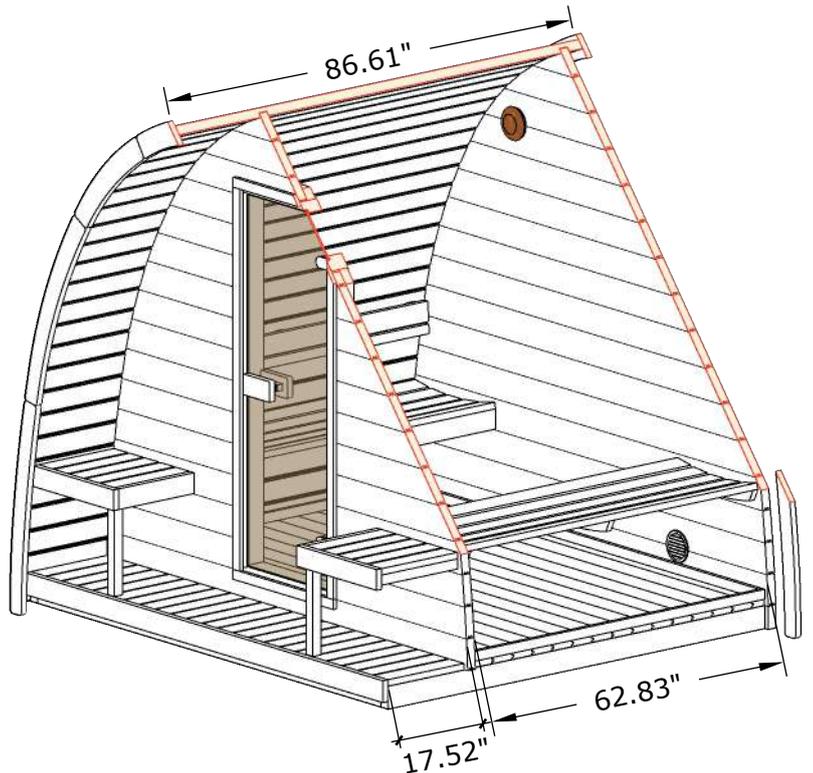
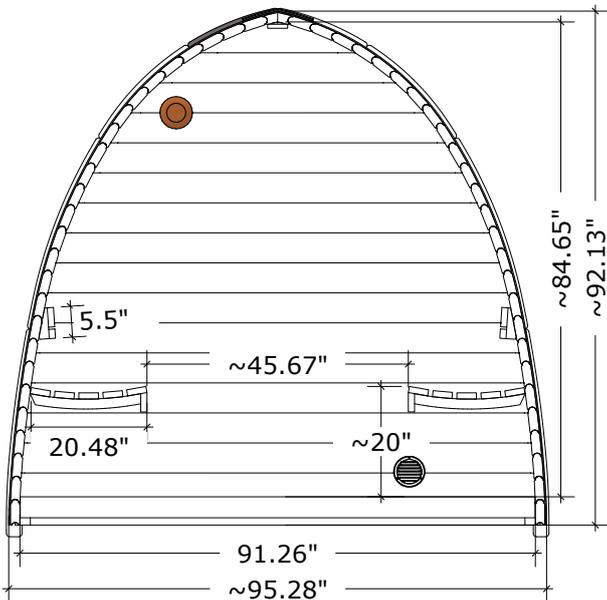
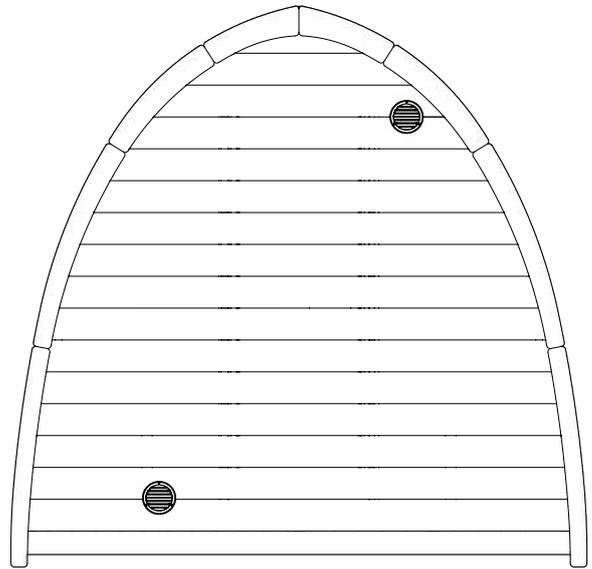
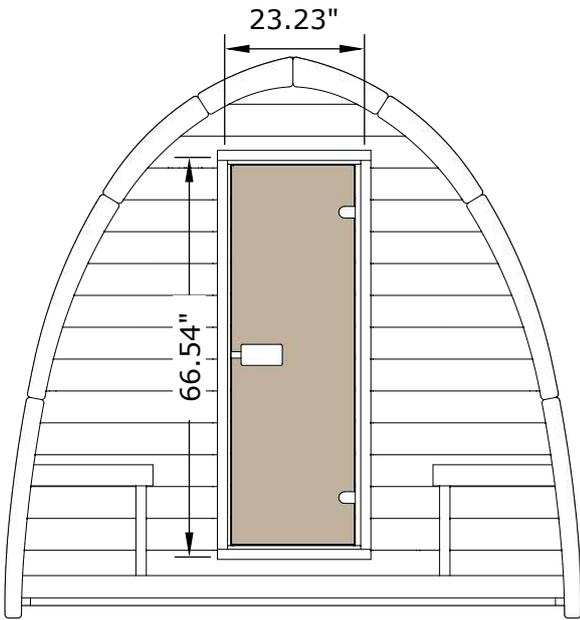
Garden-Series G3 Outdoor Sauna
87D" x 96"W x 93H"



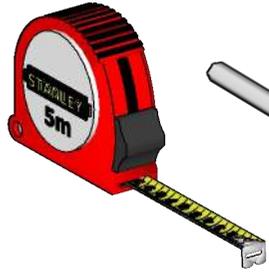
Note: Please read manual before construction

Rev: 2.0_10/2025

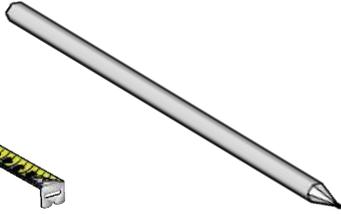
Garden-Series Model G3 Outdoor Sauna



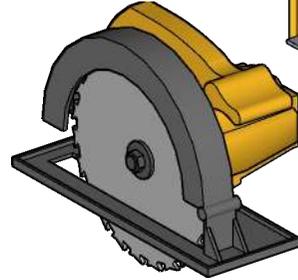
Tools needed



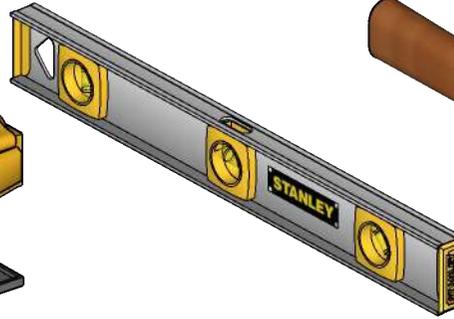
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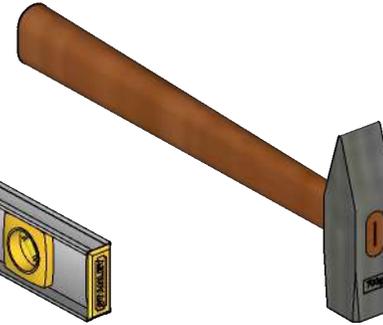
MARKER PEN



CIRCULAR SAW



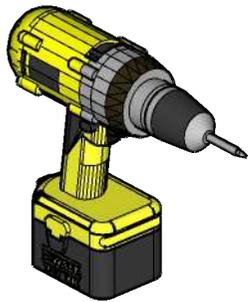
LEVEL



HAMMER



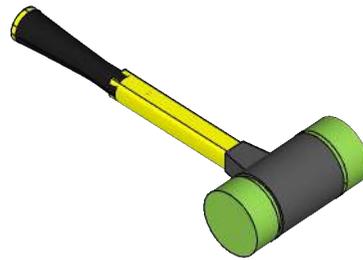
EXTRA HANDS



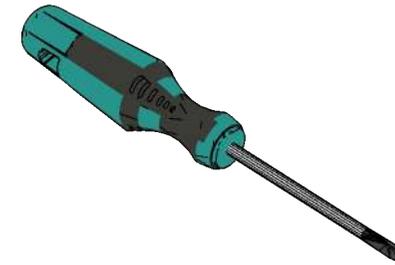
DRILL



UTILITY KNIFE

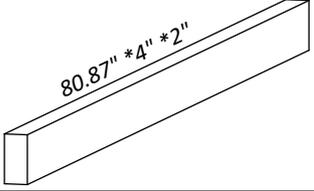
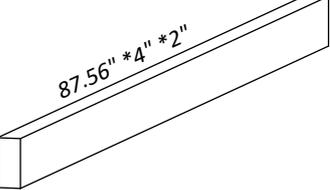
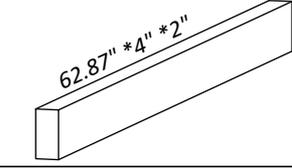
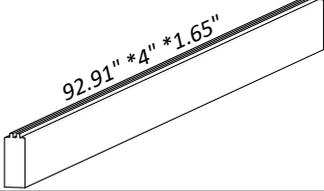
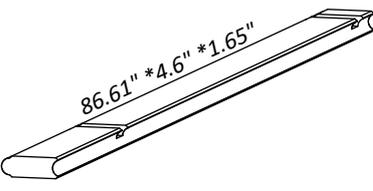
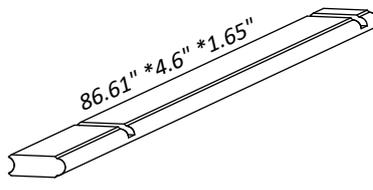
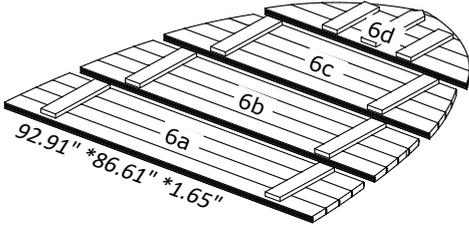
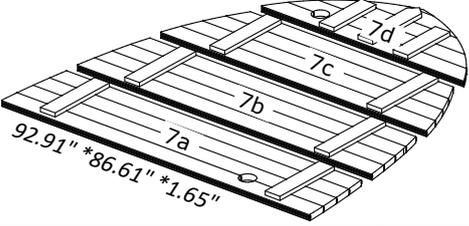
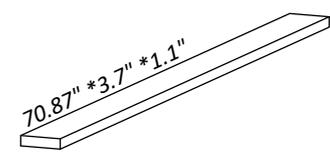
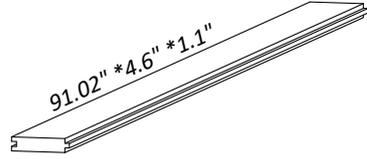


RUBBER Mallet

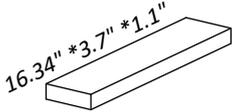
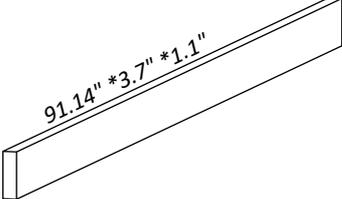
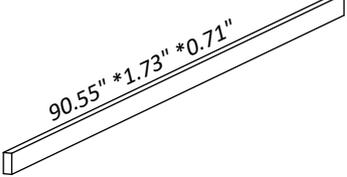
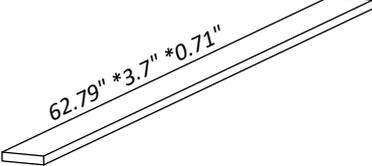
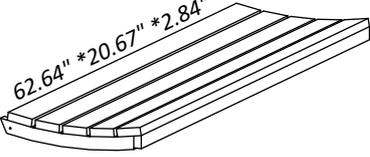
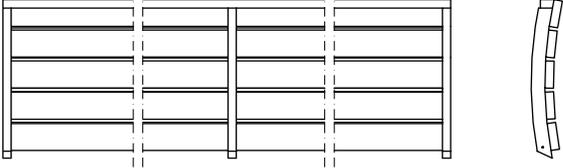
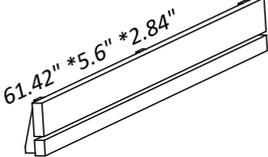
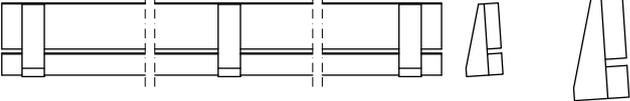
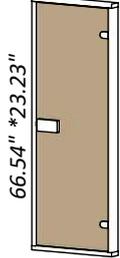
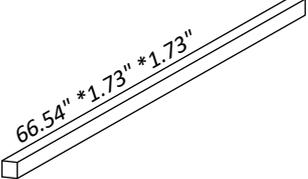
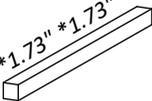


SCREWDRIVER

Details list 1/3

DET 1 Article. <i>KSM100/2054</i>	x2 <i>PARPR</i>		
DET 2 Article. <i>KSM100/2224</i>	x3 <i>PARPR</i>		
DET 3 Article. <i>KSM100/1597</i>	x3 <i>PARPR</i>		
DET 4 Article. <i>TSL42/100/2360XL</i>	x1 		
DET 5b Article. <i>TSTL117/2200X-01V</i>	x28 		
DET 5a Article. <i>TSTL117/2200X-01P</i>	x28 		
DET 6 Article. <i>2-TPO1-PE/42/117</i>	x1 		
DET 7 Article. <i>2-TPO1-PT/42/117</i>	x1 		
DET L Article. <i>KTL94/1800</i>	x4 		
DET 10 Article. <i>TSL117/2312</i>	x16 		

Details list 2/3

<p>DET 13</p> <p>Article. TTL94/415</p>	<p>x24</p>	 <p>16.34" * 3.7" * 1.1"</p>	
<p>DET 14</p> <p>Article. TTL94/2315</p>	<p>x1</p>	 <p>91.14" * 3.7" * 1.1"</p>	
<p>DET 15</p> <p>Article. KHL44/2300</p>	<p>x4</p> <p>PARPR</p>	 <p>90.55" * 1.73" * 0.71"</p>	
<p>DET 16a</p> <p>Article. THL94/445</p>	<p>x1</p>	 <p>17.52" * 3.7" * 0.71"</p>	
<p>DET 16b</p> <p>Article. THL94/1595</p>	<p>x1</p>	 <p>62.79" * 3.7" * 0.71"</p>	
<p>DET 18</p> <p>Article. 2-TLAKA525/1591</p>	<p>x2</p> <p>PARPR</p>	 <p>62.64" * 20.67" * 2.84"</p>	
<p>DET 17</p> <p>Article. 2-TST142/1560</p>	<p>x2</p> <p>PARPR</p>	 <p>61.42" * 5.6" * 2.84"</p>	
<p>DET 21</p> <p>Article. D590/1690PR8</p>	<p>x1</p>	 <p>66.54" * 23.23"</p>	
<p>DET 21c</p> <p>Article. KHP44/1690</p>	<p>x2</p> <p>PARPR</p>	 <p>66.54" * 1.73" * 1.73"</p>	
<p>DET 21d</p> <p>Article. KHP44/680</p>	<p>x2</p> <p>PARPR</p>	 <p>26.77" * 1.73" * 1.73"</p>	

Details list 3/3

DET 21a	x2		
Article. KHL44/1660	PARPR		
DET 21b	x2		
Article. KHL44/650	PARPR		
DET 25b	x1		
Article. 2-TTE514/440V	PARPR		
DET 25a	x1		
Article. 2-TTE514/440P	PARPR		
DET 25c	x2		
Article. KHP44/400	PARPR		
DET 26	x2		 26a (x2)
Article. 2-OL-POD	PARPR		 26b (x2) 26d (x2)
DET N	x9		 26c (x2)
Article. KAT-HAR			
DET O	x110		
Article. KAT-SIN			
DET G	x1		
Article. MU-VENT-PU			
DET F	x3		
Article. MU-VENT-ZN			

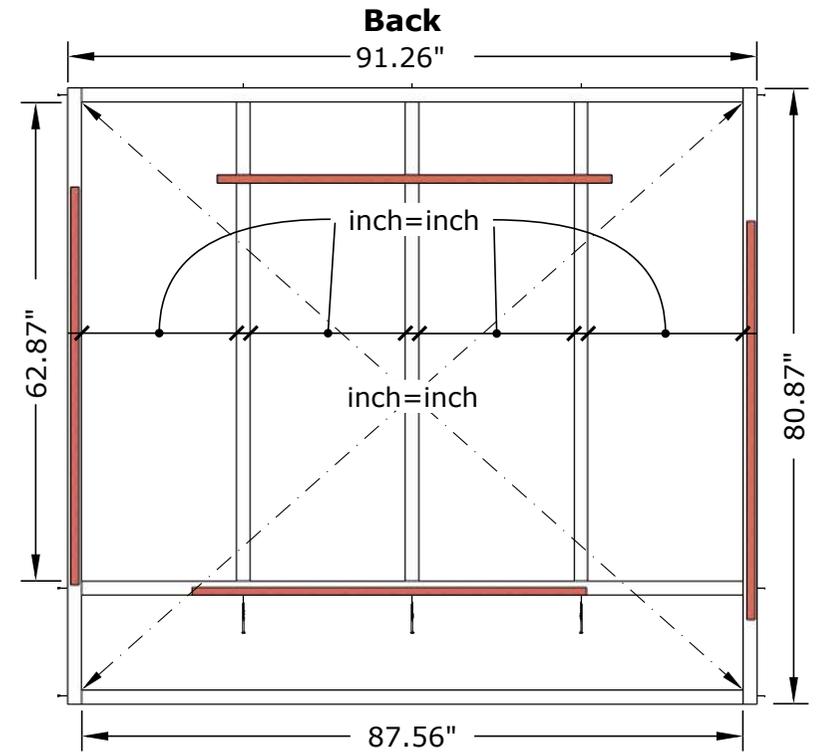
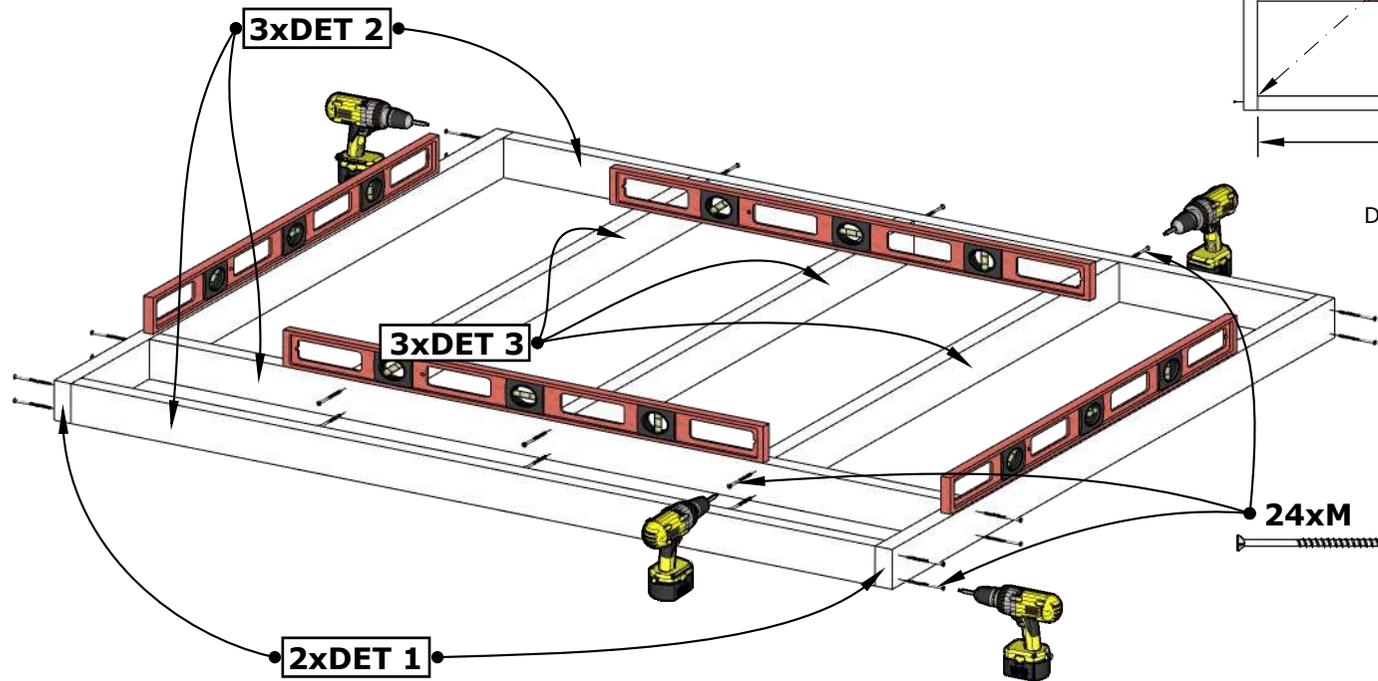
Article.
KI-US-POD-200-300

Torx bits
T10 T15
T20 T25

~570 x80 x30 x380 x55

L: Torx bit
 J: 1/8" x 1 1/2"
 I: 3/16" x 2"
 H: 5/32" x 2 1/4"
 M: 3/16" x 3 1/2"

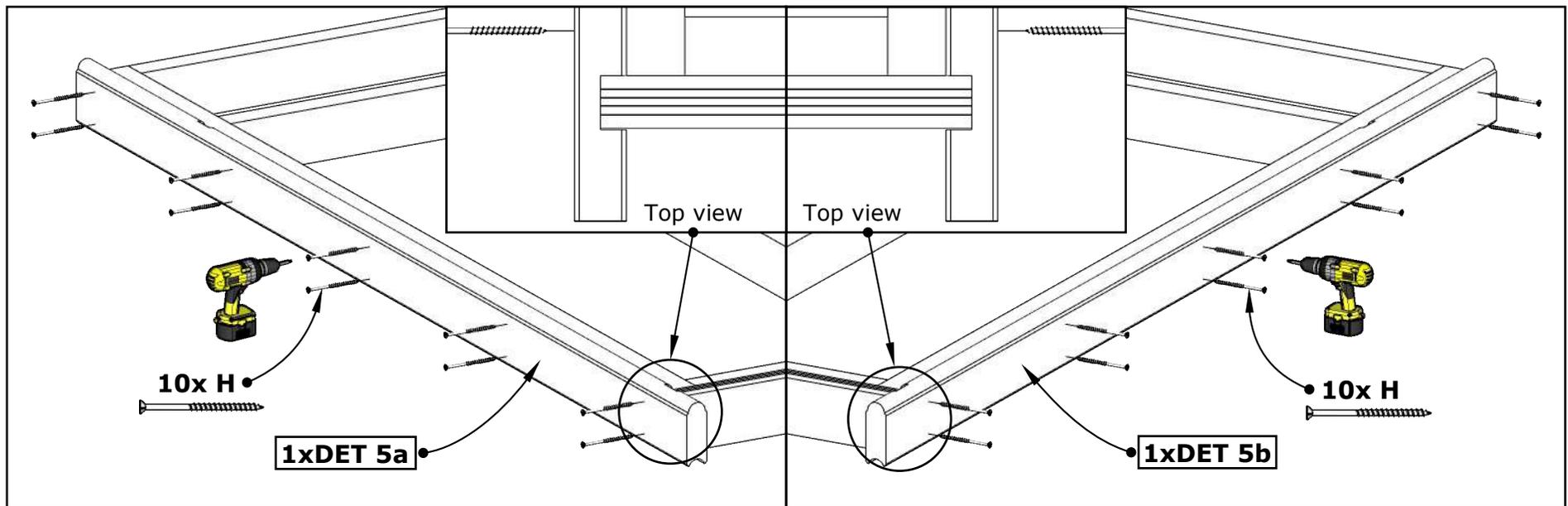
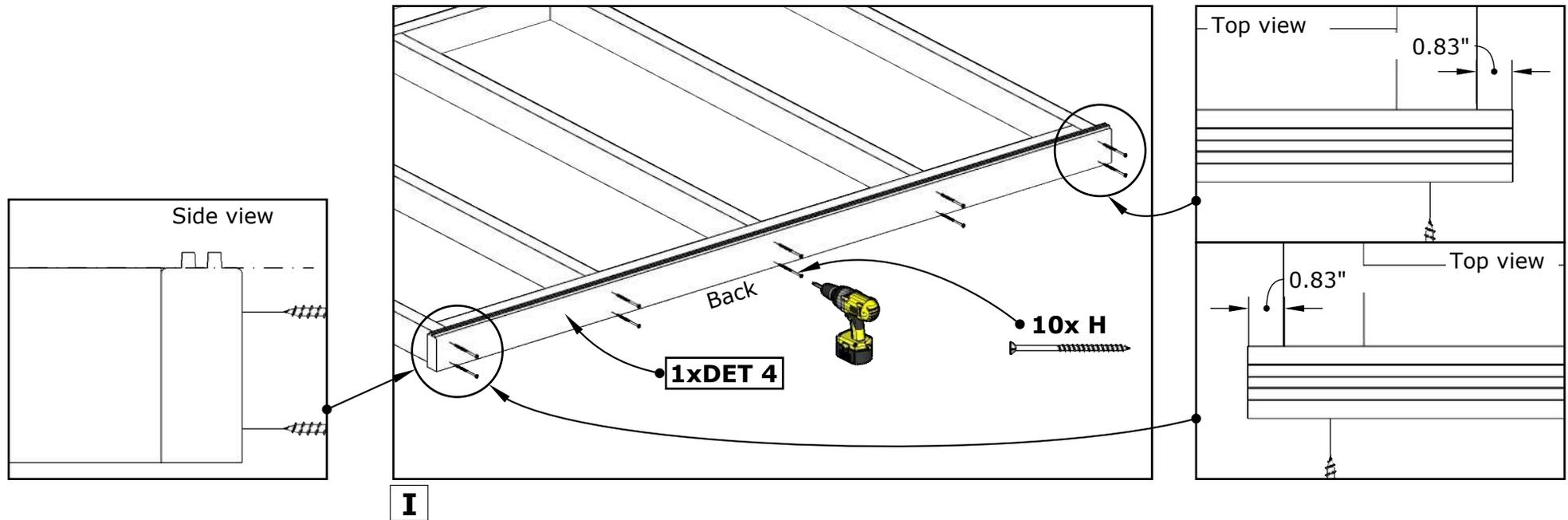
G3 Outdoor Sauna



Diagonal measurements should be equal.

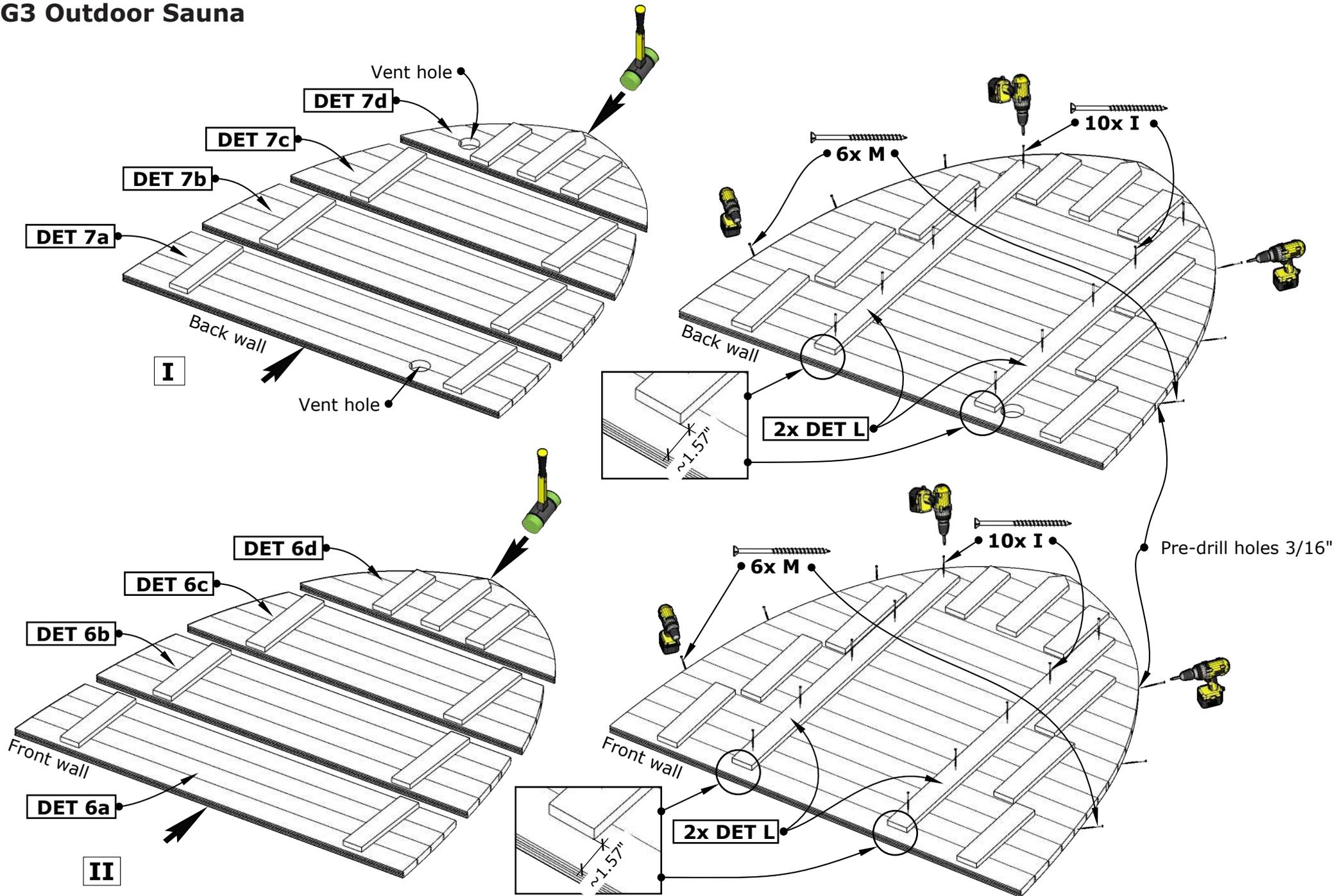
1.

G3 Outdoor Sauna



2.

G3 Outdoor Sauna

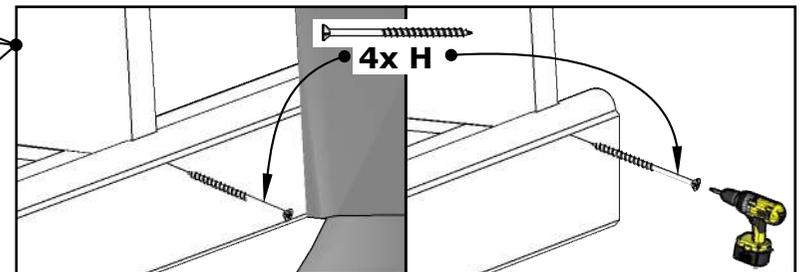
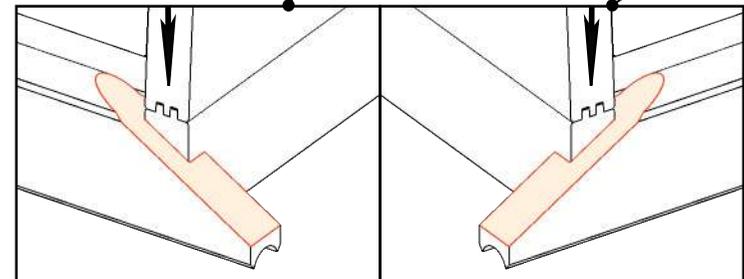
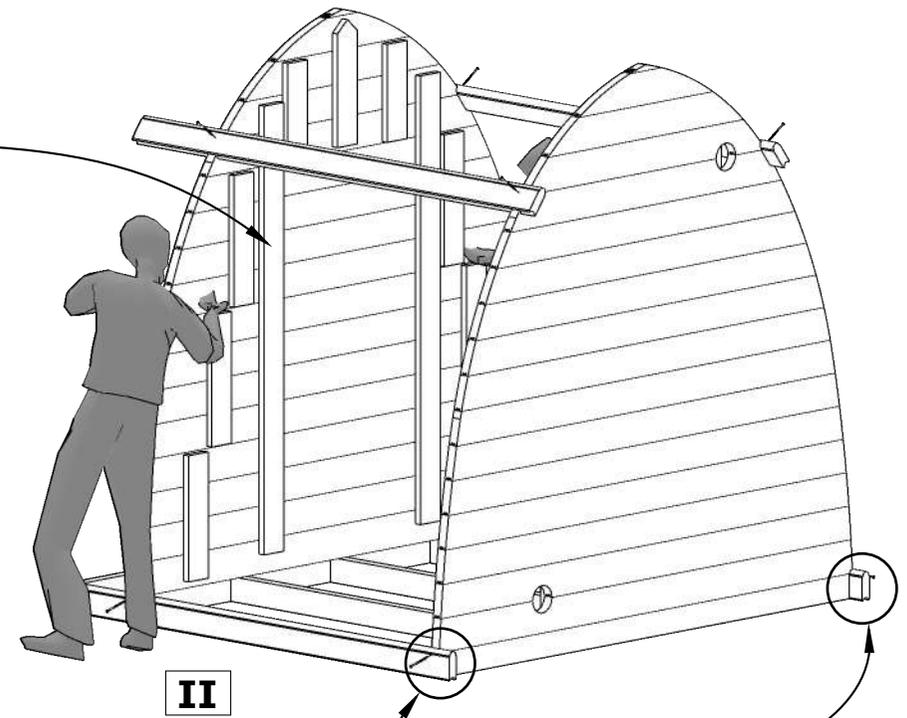
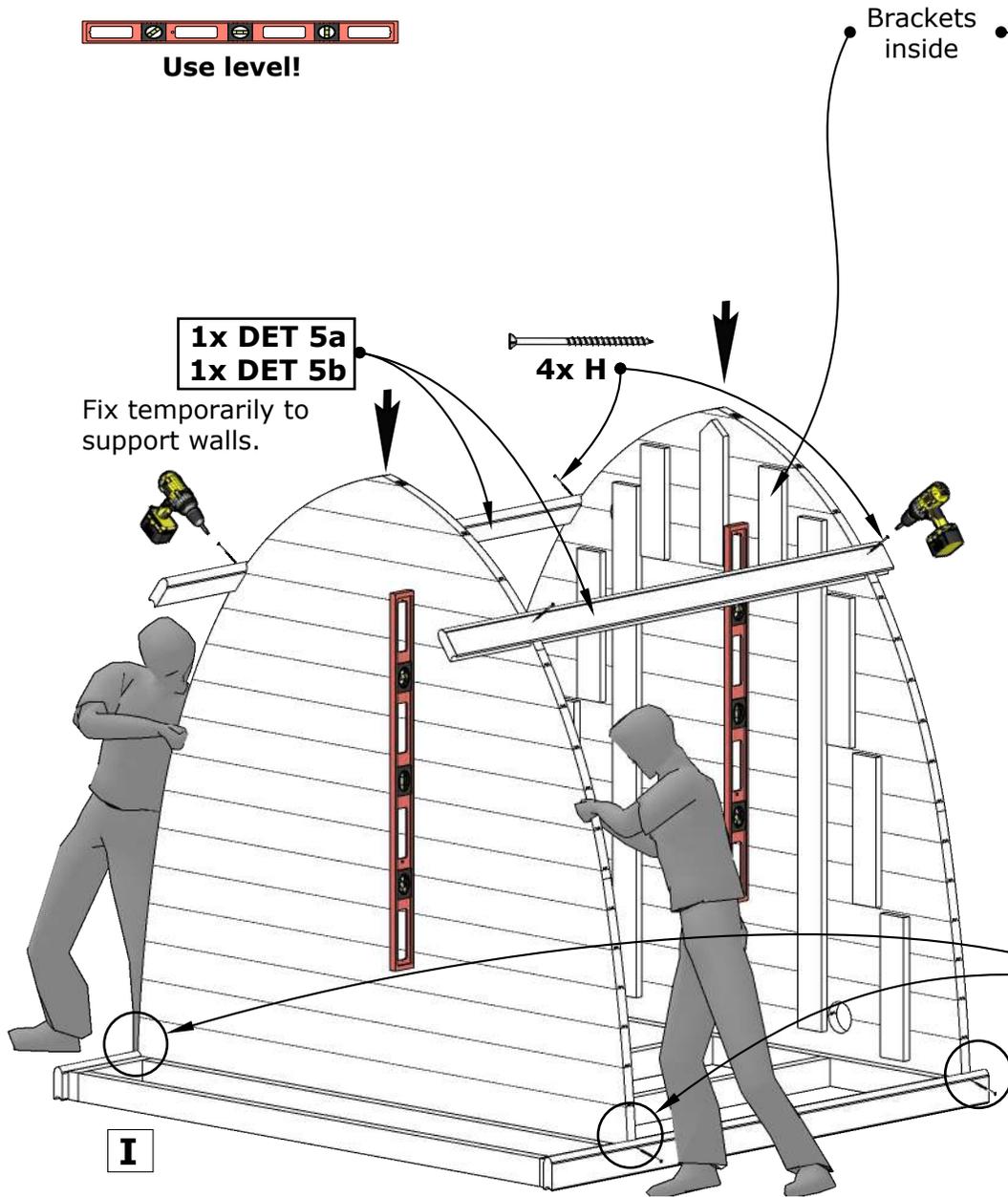


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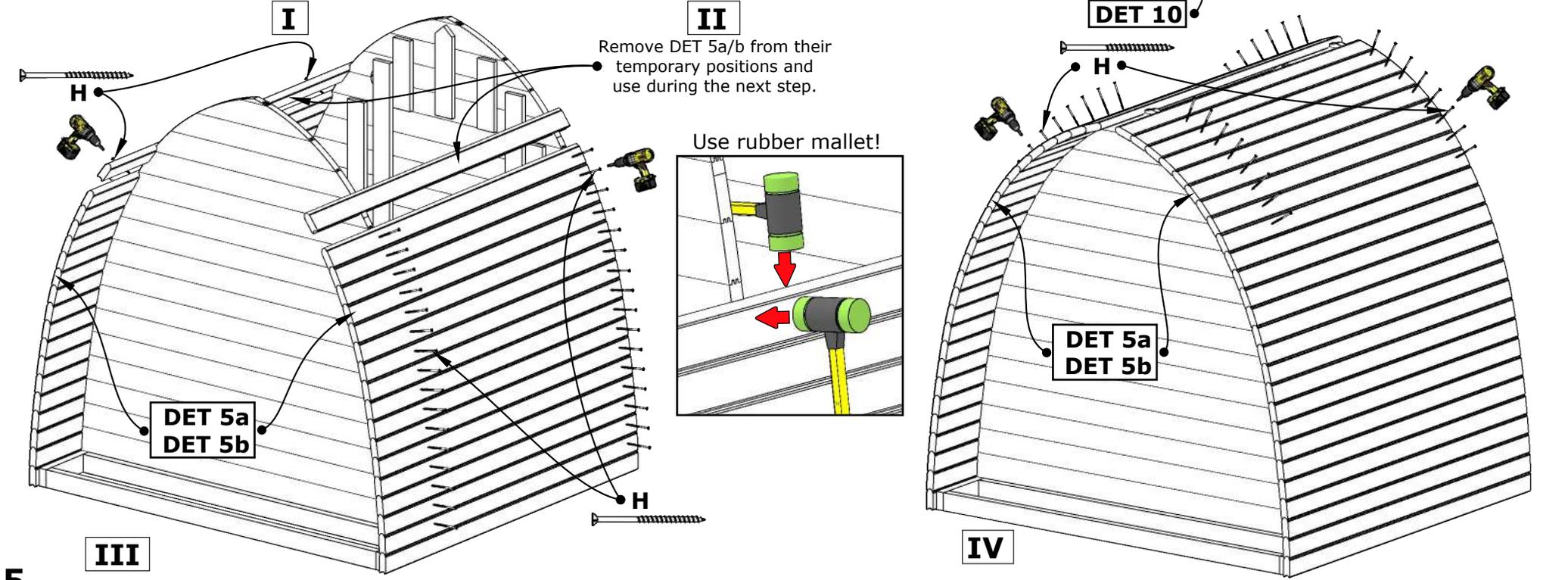
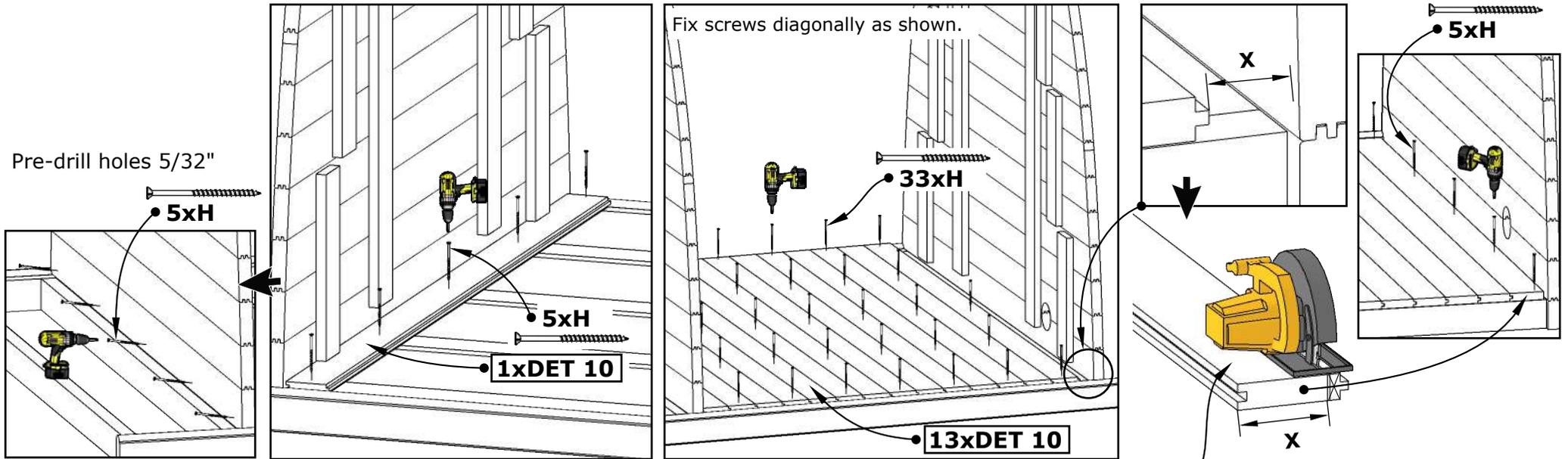
G3 Outdoor Sauna



Use level!

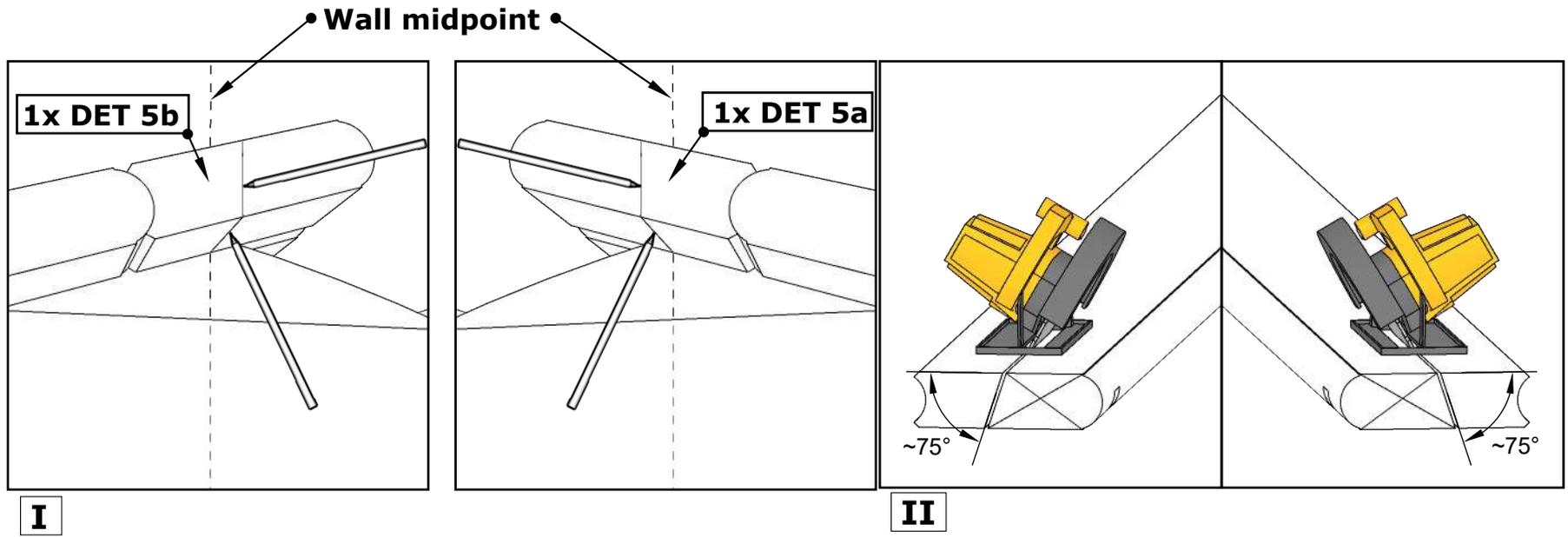


G3 Outdoor Sauna



5.

G3 Outdoor Sauna



6.

III

• 4x H

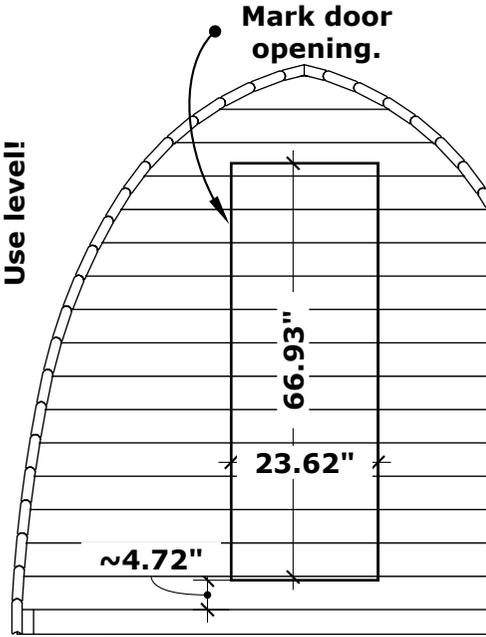
IV

• 5x H

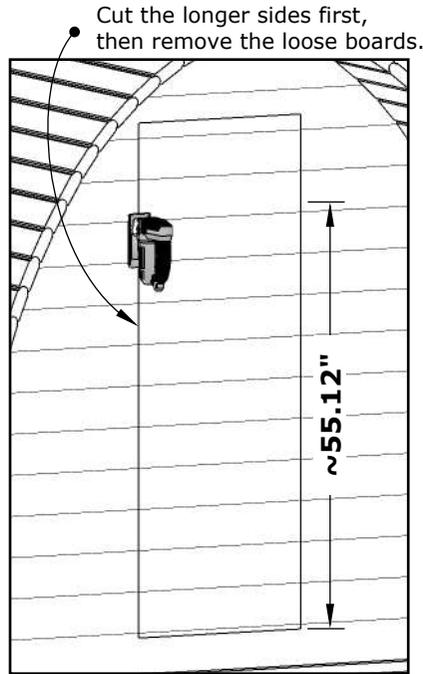
G3 Outdoor Sauna



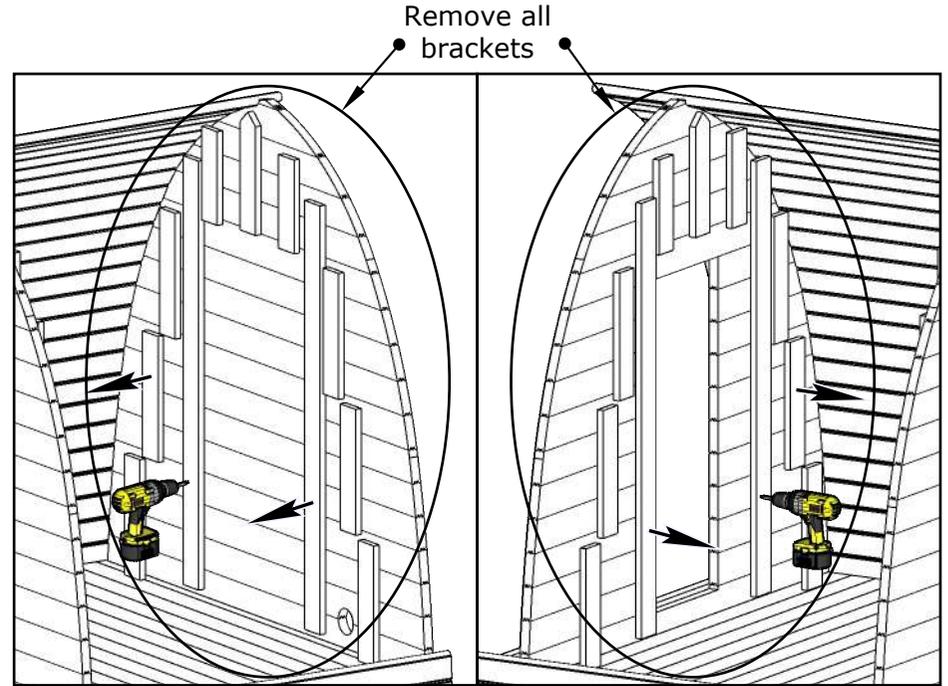
Use level!



I

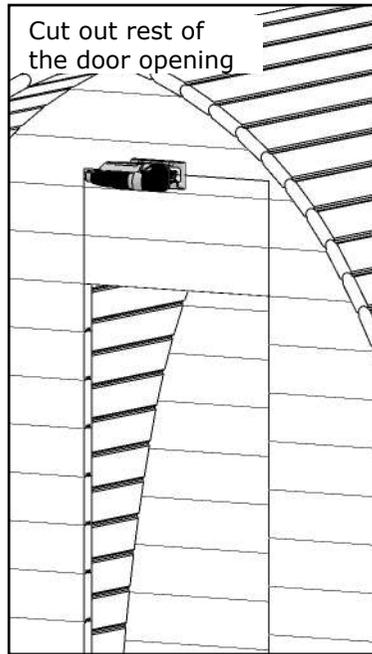


Cut the longer sides first, then remove the loose boards.



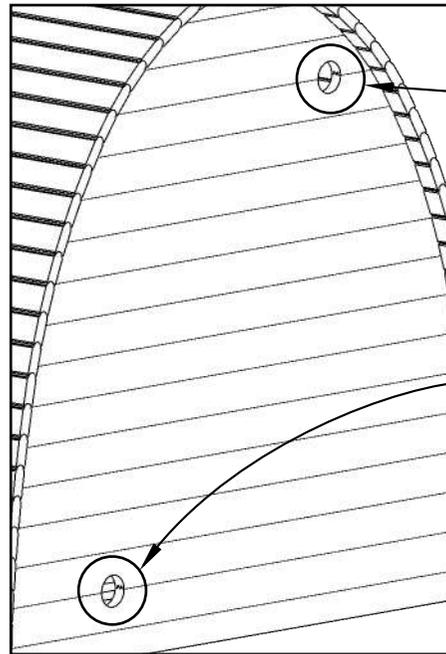
Remove all brackets

II

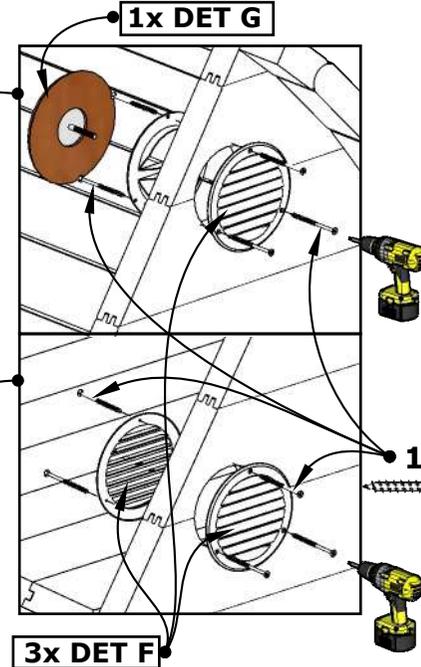


Cut out rest of the door opening

III



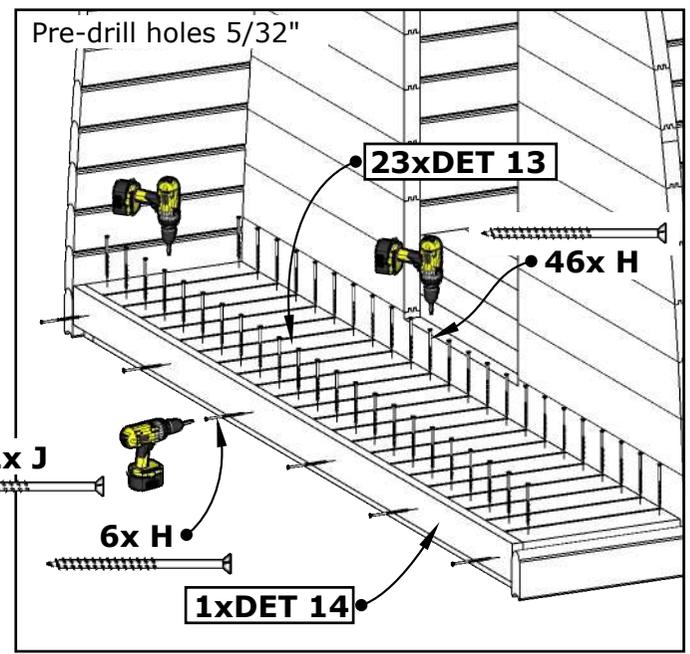
IV



1x DET G

3x DET F

12x J



Pre-drill holes 5/32"

23x DET 13

46x H

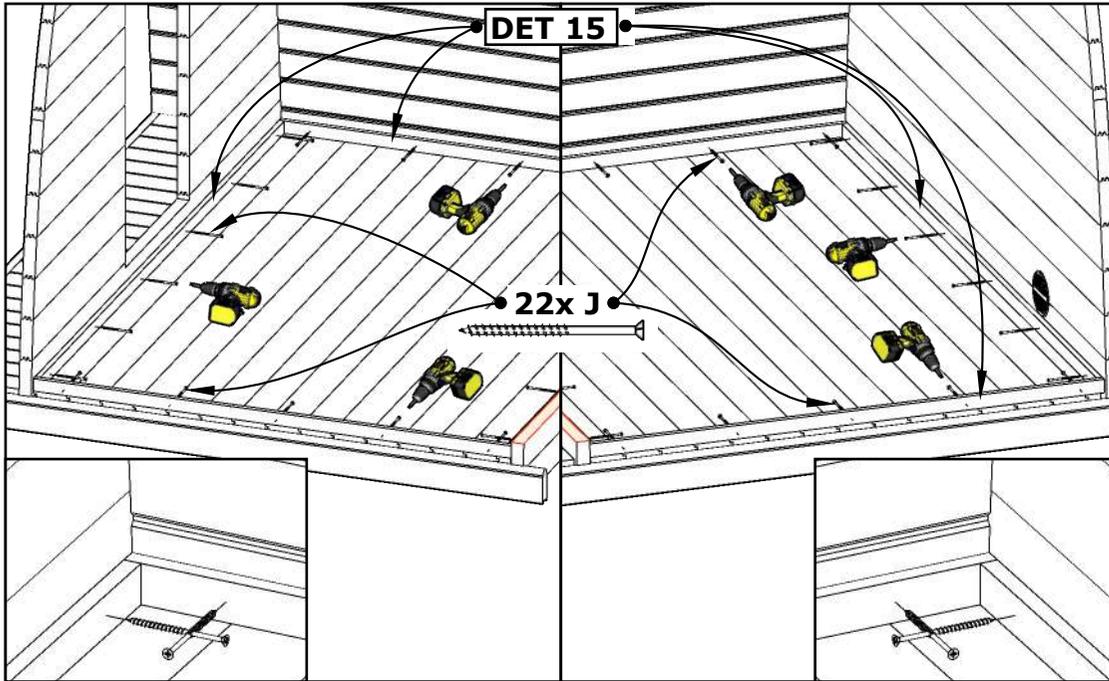
6x H

1x DET 14

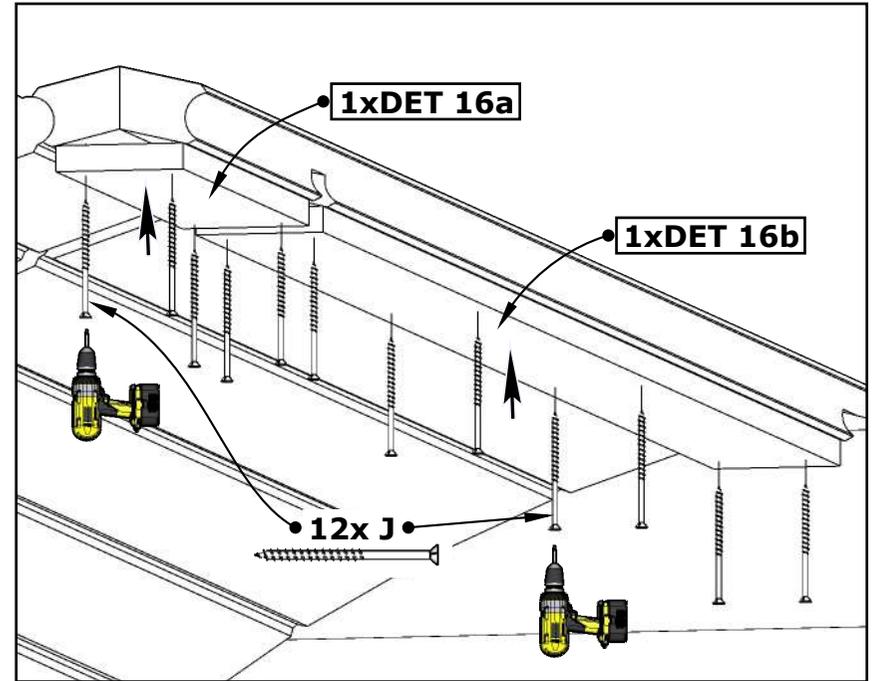
V

G3 Outdoor Sauna

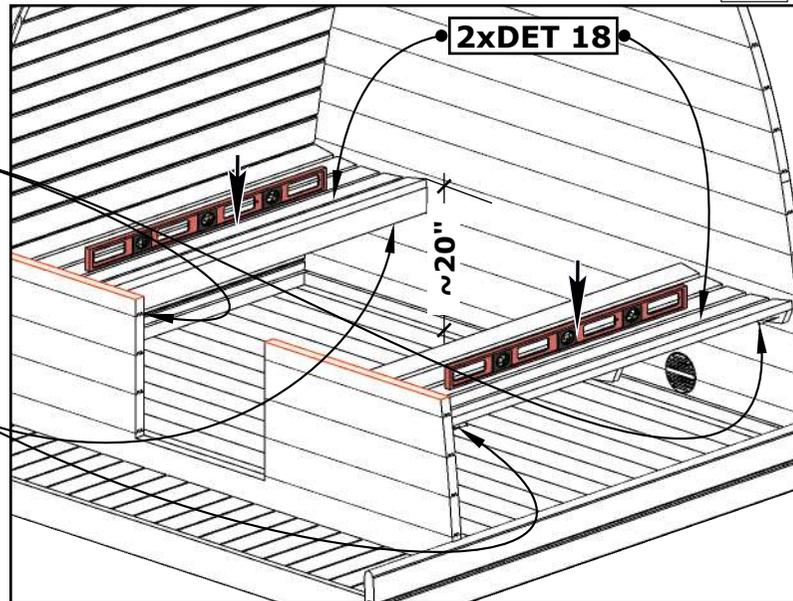
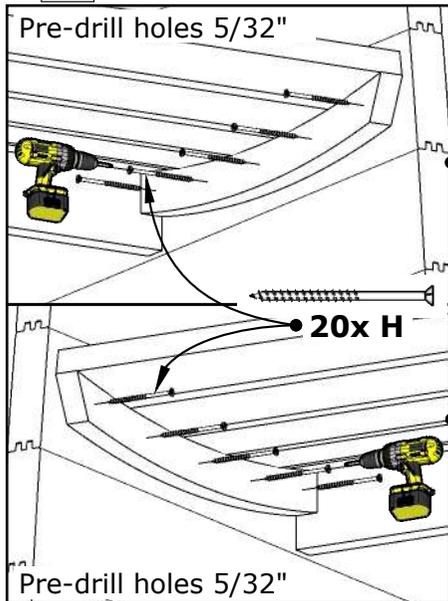
Cut DET 15 to fit each side.



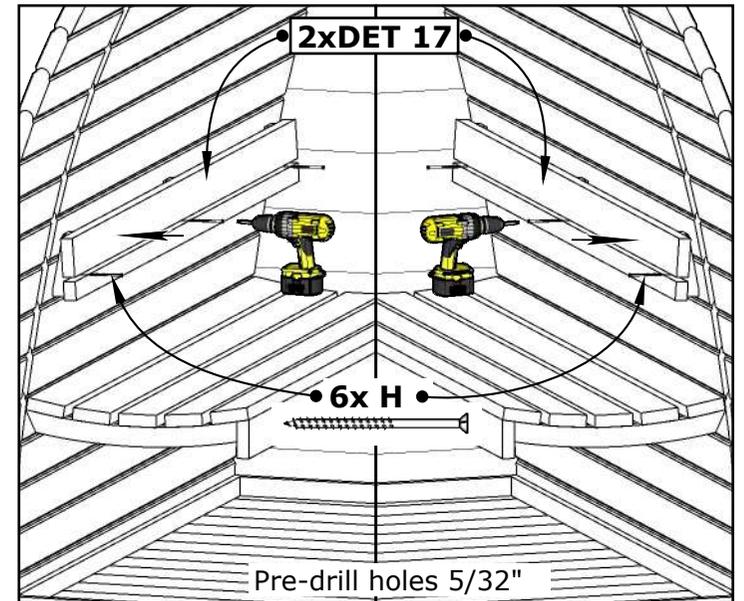
I



II



III

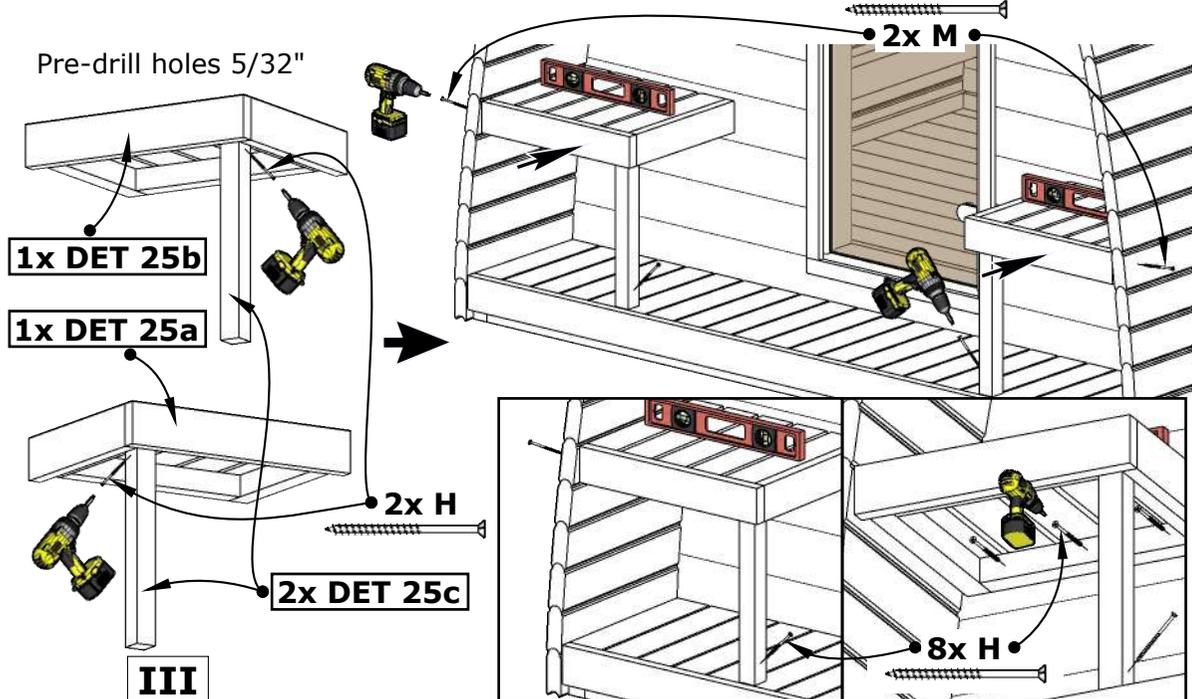
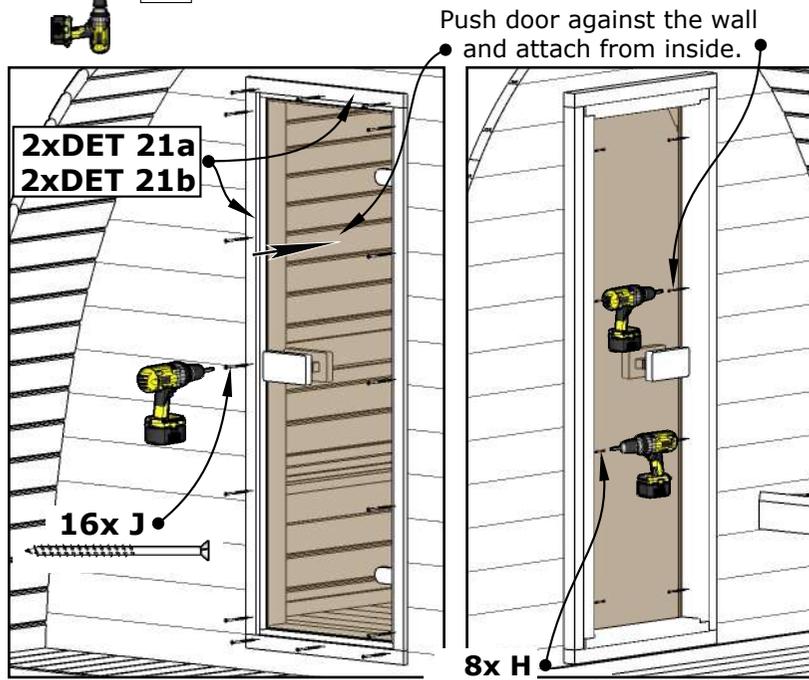
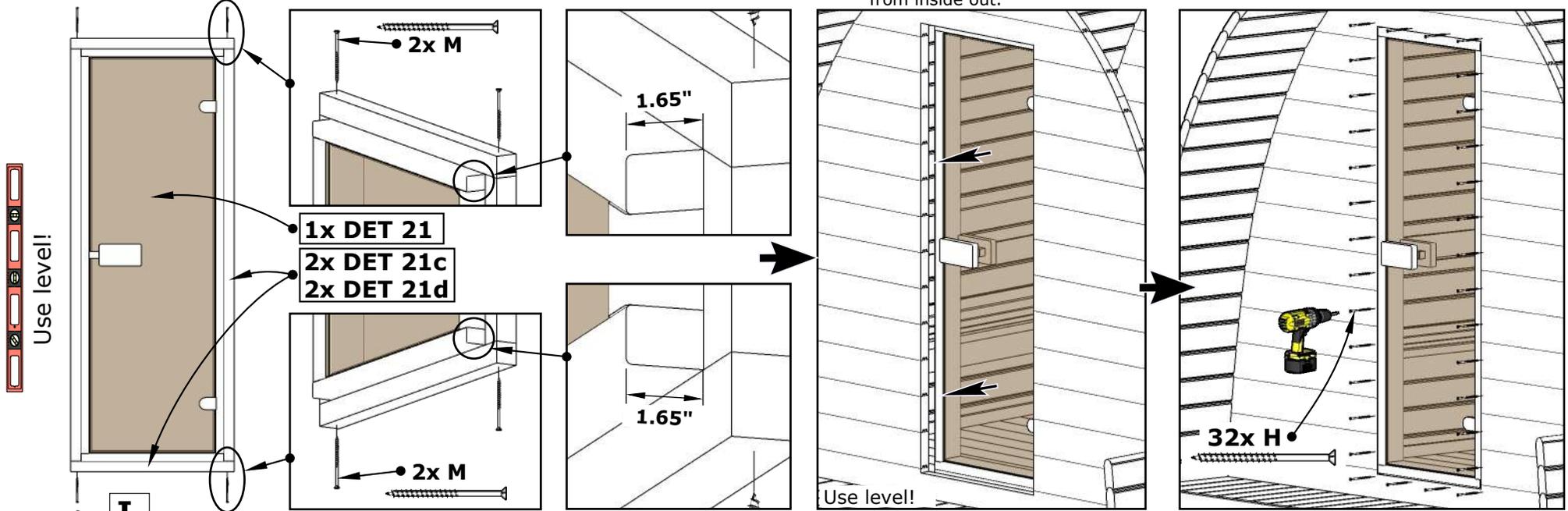


IV

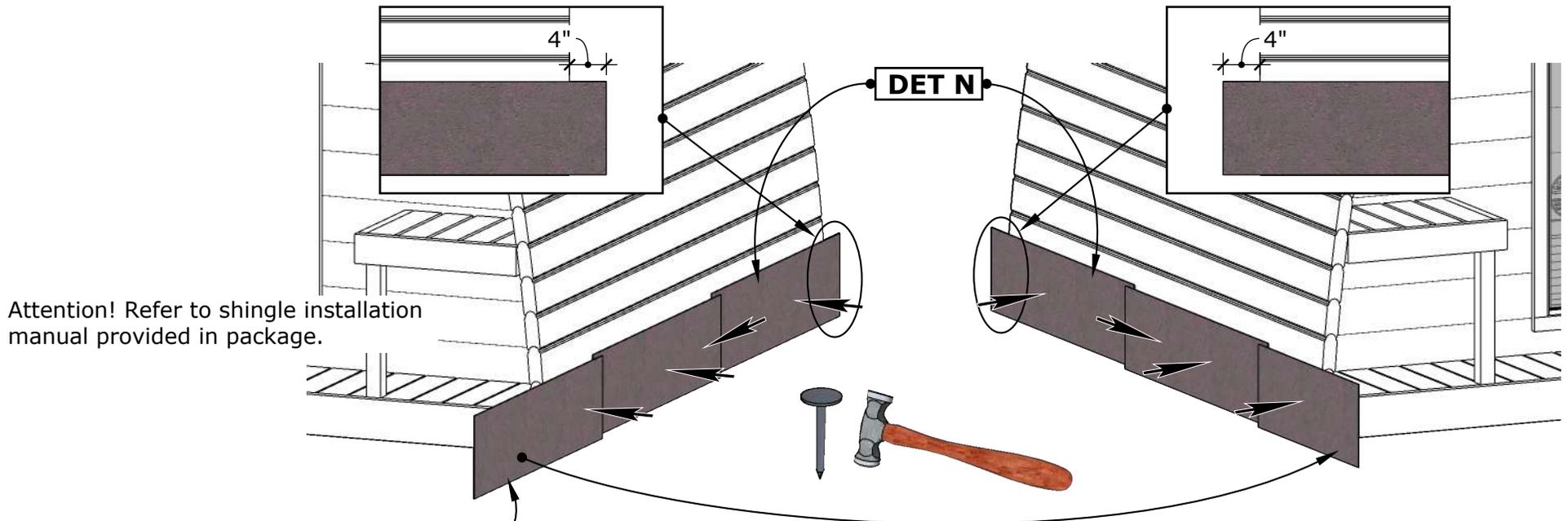
8.

G3 Outdoor Sauna

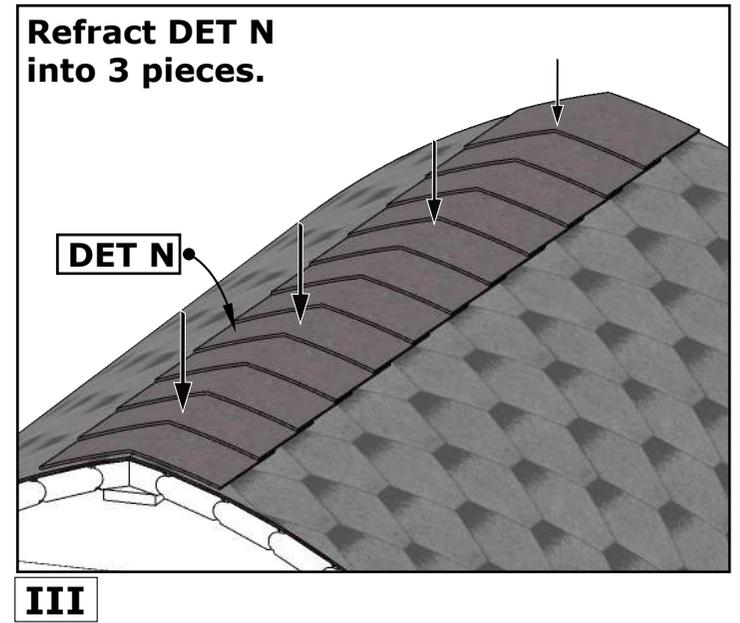
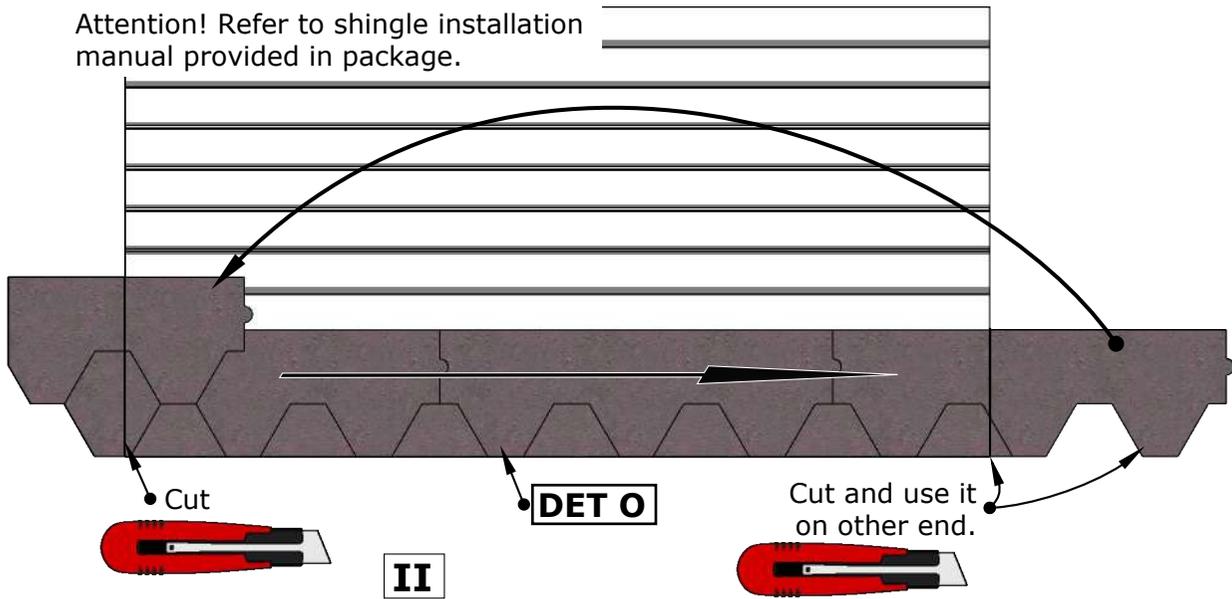
Attention! Place door from inside out.



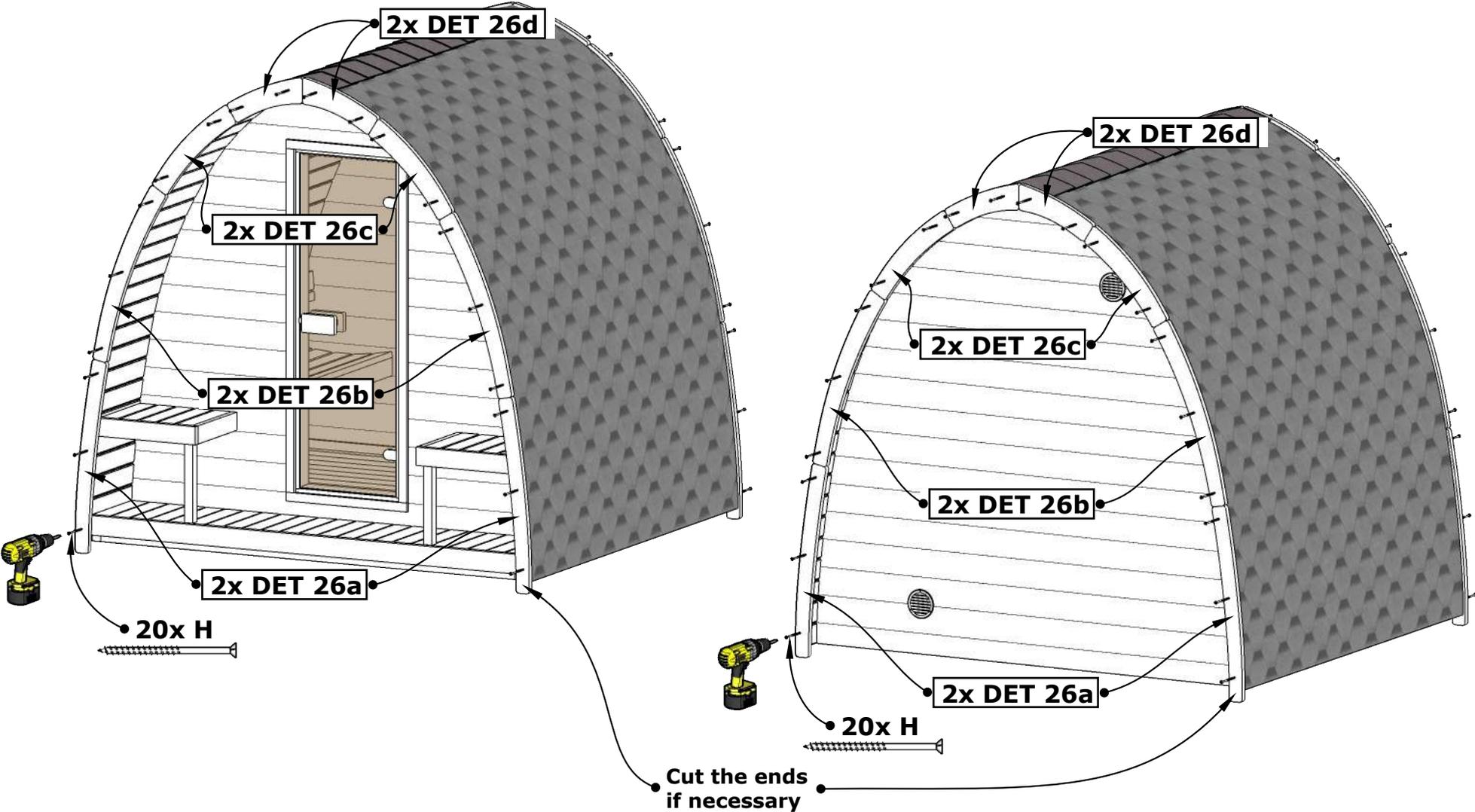
G3 Outdoor Sauna



Attention! Refer to shingle installation manual provided in package.



G3 Outdoor Sauna



G3 Outdoor Sauna

Installation Instructions

When building a wooden product, it is important to follow all installation instructions to ensure the quality and durability is guaranteed.

Important!

Identification number of the Product / Serial Number: **123456789**

Must be accompanied by the serial number to identify the product.

General Installation

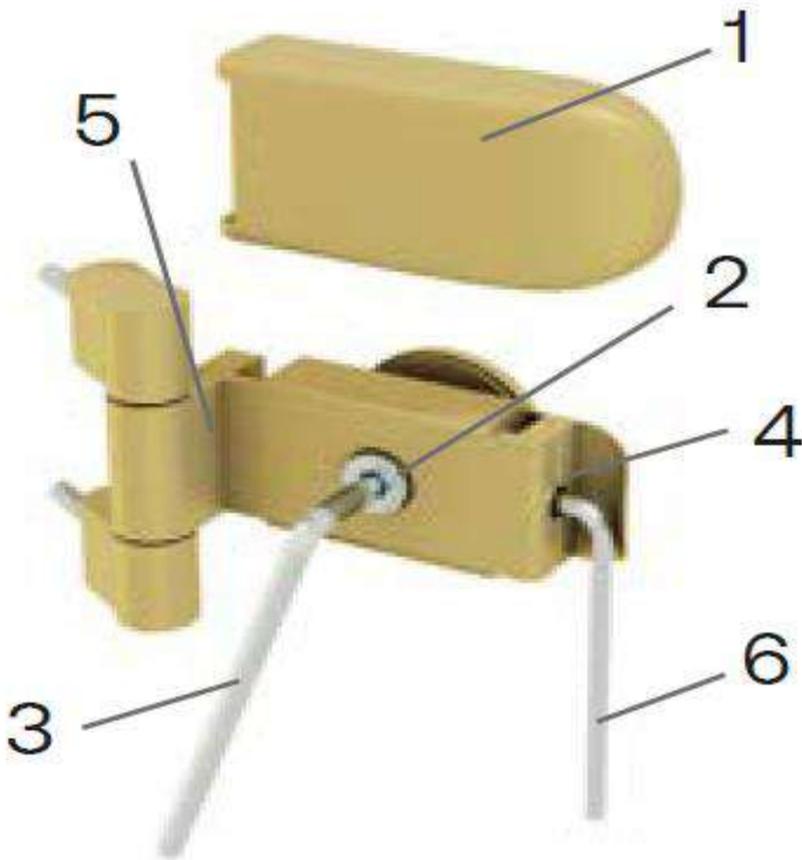
- **Careful handling:** Treat all wooden parts with care during assembly to avoid scratches or friction.
- **Level foundation:** Ensure the sauna sits on a stable, level foundation for proper door and window operation. Ensure the base has enough stability to support the sauna.
- **Proper drainage:** Avoid constant water exposure to wooden materials.
- **Electrical and plumbing:** Hire qualified professionals for electrical work, including heater and lighting installation.
- **Wood treatment:** To ensure optimal performance and longevity of your Sauna, proper wood treatment is crucial. We strongly recommend treating all wooden components with a wood preservative. This includes unfinished skirting boards, if applicable, which should be treated immediately upon assembly.

G3 Outdoor Sauna

Door and Window Maintenance

- **Regular checks:** Regularly inspect window and door hinges and locks. Tighten loose components and lubricate as needed.

• DOOR ADJUSTMENT INSTRUCTIONS



- You will need 3-mm (6) and 5-mm (3) hexagon keys for adjusting the hinges. Remove the plastic covers from the hinges (1). Loosen the fixing screws (2) one turn (do not remove the glass). If needed, the door can be shimmed up a bit from here vertically. If it needs to be adjusted left or right, turn the screws (4 & 5) as required. If one screw is turned counterclockwise, the other must be turned clockwise. Make sure both screws are tight when you have completed this step. Then tighten the fixing screws (2) when adjusted.

G3 Outdoor Sauna

Wood Protection and Maintenance

- **Protective coating:** Apply a wood preservative at least once a year (or more often) to improve resistance to dirt and moisture, make cleaning easier, and extend the lifespan of the product.
- **Adjusting wick condition:** Check and adjust the condition of the sauna's wicks (if applicable) a few times a year.

Sauna Heater and Stones

- **Heater and chimney installation:** Follow the manufacturer's instructions for heater and chimney installation.
- **Cleaning heater stones:** Wash new stones before placement to remove dust and chemicals.
- **Stone placement:** Arrange stones according to the manufacturer's instructions, ensuring heating elements are not exposed.
- **First heating:** The first heating must take place under supervision for two-hours to a temperature of about 210°F. The sauna must be well ventilated both during and after heating. This allows the wood to absorb finishing materials and form a protective layer.

Sauna Use

- **Firewood:** Use dry firewood up to 12" long for wood-burning heaters.
- **Water Throwing:** Throw water only on the heater, not on walls or benches.
- **Swimwear:** Avoid wearing swimwear in the sauna to prevent damage to the benches from dripping water.
- **Seating comfort:** Consider using seating pads for increased comfort on hot benches.
- **Cracked stones:** Check the heater stones regularly, as they can crack over time. Replace or add stones as needed.

Sauna Cleaning After Each Use

- **Wipe down benches:** Use a clean, damp cloth to wipe down the benches. Do not use running water to clean the bench or other wooden surfaces.
- **Cleaning products:** Use suitable cleaning products specifically designed for sauna benches and other wooden parts.
- **Drying and ventilation:** After cleaning, allow surfaces to dry completely and ensure proper ventilation. Run the heater for at least 30 minutes with the vent open and door/windows closed.

Sauna Maintenance - Yearly

- **Wood treatment:** Re-treat wooden surfaces with a suitable product, especially for frequently used saunas.
- **Cleaning surfaces:** Clean all surfaces with a soft brush/cloth and a designated cleaning agent according to the product's instructions.
- **Heavy stains:** For stubborn stains, lightly sand the area before re-treating with wood preservative.

- **Avoid unsuitable products:** Avoid paints, varnishes, harsh disinfectants, or pressure washers, as these can damage the wood.
- **Hardware checks:** Inspect bench and support mountings. Tighten loose screws if necessary, as wood can loosen due to heat and moisture fluctuations.

What to Avoid in Your Sauna

- **Drying textiles:** Avoid drying textiles in the sauna due to fire hazards and potential wood damage from excessive moisture.
- **Excessive heat:** Don't exceed the maximum temperature specified by the heater manufacturer to prevent fire hazards and wood warping.
- **Cleaning methods:** Avoid using pressure washers or excessive running water, as this can permanently damage the wood structure.

Wood Characteristics in Saunas

- **Natural changes:** Wood is a natural material that may crack or warp slightly due to temperature fluctuations. This is normal in saunas with extreme temperature and humidity changes.
- **Deformation factors:** The risk of wood deformation depends on the material, usage intensity, and is more noticeable with wider boards.
- **Darkening wood:** Wood in areas exposed to hot steam may darken over time.
- **Wood Smell:** Thermally treated wood has a characteristic smell that diminishes over time but does not completely disappear. In a sauna, the smell weakens faster if it is heated for a long time and aired at the same time. The smell is softened by treating the wood with a suitable wood oil or wood care product. Do not wash untreated thermal wood with water, as this will make the smell stronger.